Work Orden July-10-12 7:08:.			*870	27*					Page 1
Item ID:	D412-742-013		Accept	*N900	040100	)* s	Setup Sta	1 71	S1*
	Float Skidtube Installation //10/12 Start Qty: 1.00 8/03/12 Req'd Qty: 1.00	*1* *1*	4	Cust Item I Customer:	D:		Sto	<sup>PP</sup> *N;	S2*
Approvals:	Process Plan: QC:	Date:	Tooling: SPC (Y/N):		ate:	F	Run Sta Sto	I <b>/</b> I	R1* R2*
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool # Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr IIN D412-742	Revision Nbr E								
*100 *100* DC Document Control	DOCUMENT CONTRO Memo Photocopy b	L sluefile and create labels p	0.00 0.00 per PPP D412-742-013	AS North		49	-Gr	m <u>l</u> 5 1	2-7-10
*110 *110* Packaging Packaging	Pick Kit <b>Memo</b>		0.00	,		Ì			12/07/1188
120 *120*	QC4- 100% Inspect kits	for completeness	0.00 <b>(SAS</b> )				/		
QC Quality Control	Мето		0.00 16	relador		-40	/		

Dail Ac	ospace L	ita									
W/O:			V	ORK	ORDER CHAN	IGES					4
DATE	STEP	PRO	OCEDURE CH	ANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Ca	tegory:		NC	R: Yes	No DC	A:	_ Date: _	
	Res	olution:	Disposit	ion: <u>'</u>		QA	N/C CI	osed:		Date: _	
NCR:			WORK OR	DER N	ION-CONFORI	MANCE	(NCF	R)			
DATE	STEP	Description of NC				Section B		Verifi	cation	Approval	Approval
DATE	SIEF	Section A	Initial Chief Eng		Action Descriptio Chief Eng	n	Sign 8 Date	Sec	tion C	Chief Eng	QC Inspector
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Work Order ID 87027 \*87027\* Page 2 July-10-12 7:08:37 AM D412-742-013 Accept \*N900040100\* Item ID: Setup Start **Revision ID:** Stop Float Skidtube Installation **Item Name:** Start Qty: 1.00 **Start Date:** 7/10/12 **Cust Item ID:** Required Date: 8/03/12 Req'd Qty: 1.00 **Customer:** Reference: Run Start Process Plan: **Tooling:** Date: Approvals: Date: Stop SPC (Y/N): QC: Date: Date: Sequence ID/ Set Up/ **Tool ID** Tool # Plan Accept Reject Reject Insp. **Operation** Qty. Qty Number Stamp Work Center ID Description Code **Run Hours** 0.00 130 Packaging \*130\* 0.00 Packaging Memo Identify and pack for shipping as per PPP D412-742-013 Packaging Location: 140 OC21- Final Inspection - Work Order Release 0.00 \*140\*

0.00

Memo

Quality Control

W 12,54,30

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W/O:			W	ORK ORDER CHA	ANGES		ý			4. **
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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			13)							
		-								
Part No	:	PAR #:	Fault Cate	gory:	NCR	: Yes N	lo DQ	<b>A</b> :	_ Date: _	
	R	esolution:	Disposition	on: <u>'</u>	QA:	N/C Clo	sed:		Date: _	
NCR:			WORK ORDER NON-C							-
DATE	STEP	Description of NC	1141-1	Corrective Action	Section B	Cian 9	Verific		Approval	Approvai
	J	Section A	Initial Chief Eng	Action Descript Chief Eng	lion	Sign & Date	Section	on C	Chief Eng	QC Inspector
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Work Order ID:

87027

Parent Item:

D412-742-013

**Parent Item Name:** 

Float Skidtube Installation

**Start Date: 7/10/12** 

Required Date: 8/03/12

Page 1

Start Qty: 1.00

Required Qty: 1.00

**Comments:** 

IPP Rev: A05.10.13New Issue KJ/JLM

IPP Rev:B 06-06-08 As per DSI9336 JLM

IPP RevC 07-12-03 ECN

1072

DD verified by:JLM

IPP Rev:D 08-09-08 ecn 08-510 DD verified by:EC

IPP Rev:E 09-01-23 as per DSI9441 DD verified by:EC

441 DD verified by:EC IPP RevF: add AN4C7A DD IPP Rev:G 11.11.01 as per DSI9517 REV.B DD verified

10.01.13 verified by:EC IPP Rev:G 11.11.01 as per by:EC IPP rev:H 12.01.12 PER IIN REV.E DD VERF:

IPP Rev:I add AN4C47A

13

DD 12.03.14 verified by:EC

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Qty per Kit	Total	Qty	Date	Status
Item Name	Item ID	Purch	Item	Location	Location	Seq ID	Measure		Qty per Itir	Qty	Issued	Issued	Status
AN4G47A		Purchased	No			110	Each	128.0000	4	4	~ g E	3	4
				Location		Loc Qty	Lo	oc Code			,		
				ST361		128			<del></del>				
				118	451	6							
				119	798	2							
					009	22			<del></del>				
					585	2				1010			
					2012	46			10	2012			
041247424048				122	2204	50					~	. ^	<u> </u>
0412 <del>17421</del> 043 Replacement Float Skidtul	pe	Manufactured	No			110	Each	0.0000		1(	53)	52	SC.
02571		Manufactured	No			110	Each	7.0000		1	V		٠ . م
Saddle, Fwd Out 205													2/07/
				<b>Location</b>		Loc Qty	<u>L</u> c	oc Code			Ü		
				ST		1							C
				116	544	1							
				ST425		-13			<u> </u>				
	lat.			ST432		6							
				858	383	6			85	883			
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ST433

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DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	_ Date: _	
	R	esolution:	Dispositio	n: '	_ QA: N/C C	losed:		Date: _	
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DATE	OTED	Description of NC		Corrective Action Section		Verifi	cation	Approval	Approval
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Page 2

Work Order ID:	87027								•		
Parent Item:	D412-742-013							Sta	rt Date: 7/10/12	Required Date:	8/03/12
Parent Item Name:	Float Skidtube Installa	ition						Sta	art Qty: 1.00	Required Qty:	: 1.00
D2572 Saddle, Fwd In 205	1	Manufactured	No			110	Each	7.0000	0 85608	· JB	7
				<b>Location</b>		Loc Oty		Loc Code			
				ST432	Ť	7					
A				71107		2					
				85882		5					
D2573 Saddle, Aft Out 205		Manufactured	No			110	Each	3.0000		JB	
				<b>Location</b>		Loc Oty		Loc Code			
				ST423		-12					
				79424		0					
				ST433		3			92/10		
				83669		3			83669		
				ST434		12					
D2574		Manufactured	No			110	Each	3.0000		1 P B B	
Saddle, Aft In 205										g v	<u> </u>
				Location		Loc Qty		Loc Code			
4				ST433		3			V21-1#		
				83671		3	r 1	04.0000	83671		
D2876 Saddle Spacer	į.	Manufactured	No			110	Each	94.0000	2	2 JB	
Cauche Spaces				Location		Loc Oty		Loc Code		V	
	•;			ST020		94					
/				83323		40					
				83890		54			73790		
D2877 Saddle Spacer		Manufactured	No			110	Each	64.0000	23.000	2 JB	12/0
				<b>Location</b>		Loc Qty		Loc Code		-	1
				ST020		64					
				83324		3			dada		
				83891		61			83891		

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Part No		PAR #:	Fault Cate	gory:	_ NCR: Y	es N	o DQ	A:	_ Date: _	
	Re	esolution:	Dispositio	n: <u>'</u>	QA: N/C	Clos	ed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORM	ANCE (N	CR)				
DATE	STEP	Description of NC			tion B		Verifi	cation	Approval	Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng		ın & ate		ion C	Chief Eng	QC Inspector
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÷	Work Order ID:	87027									
1	Parent Item:	D412-742-013					Start 1	Date: 7/10/12		Required Date:	8/03/12
1	Parent Item Name:	Float Skidtube Installation					Start	<b>Qty:</b> 1.00		Required Qty:	1.00
(	03403-0 Bushing	Manufactured	No		110	Each	65.0000	8	8	JB	
. 6	>			Location	Loc Qty		Loc Code				
				ST041	15				-		
<i>t</i> ;				70696	15				-		
1				ST042	50				-		
1				80208	7				-		
P	1			80219	4			95//1	-		
1				85661	39		4.5.0000	25661	-		
D	Bushing	Manufactured	No		110	Each	45:0000	8	8	JB	~
				Location	Loc Qty		Loc Code			•	
				ST042	45						
1				85664	45			35664			
(	D2747 Set Screw	Manufactured	No		110	Each	96.0000	4	4	1B	
				Location	Loc Qty		Loc Code			,	
				ST017	96				_		
				79520	5				_		
1"				81877	91			81877	7		
4	<b>D3533-1</b> 2 Set Screw	Manufactured	No		110	Each	68.0000	2	2	23	12/67/10
				<b>Location</b>	Loc Qty		Loc Code			0	12/67/10
				ST053	68						
1				80326	2				-	-	
17				83892	66			83892	2		

- u	oopaoo									
W/O:		WORK ORDER CHANGES  Approval Approval								
DATE	STEP	PRO	OCEDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
									20.	
Part No	•	PAR #:	Fault Ca	tegory:	NCR: Yes	No DQ	A:	Date: _		
	Re	esolution:	Disposit	ion: '	QA: N/C C	losed:		Date: _		
NCR:			WORK OR	DER NON-CONFORM	IANCE (NCI	₹)				
DATE	STEP	Description of NC	1-141-1		ction B		cation	Approval	Approval	
	0,2,	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	Secti	ion C	Chief Eng	QC Inspector	

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Work Order ID:	87027			***************************************							
Parent Item:	D412-742-013						Star	t Date: 7/10/12	F	Required Date:	8/03/12
Parent Item Name:	Float Skidtube Installation						Star	rt Qty: 1.00		Required Qty:	1.00
AN4G6A Bolt	Purchased	No			110	Each	423.0000	116	16	JB_	- 3
•	·		Location	<u>n</u>	Loc Oty		Loc Code				
			FG		4						
				103344	4						
			ST356		419						
				116704	2						
				120423	1						
				121657	416			1216	57		_
AN4G53A Bolt	Purchased	No			110	Each	105.0000		4	JB	
			Locatio	<u>n</u>	Loc Qty		Loc Code	Netho		V	
			ST361		105						
4				122193	99			2× 1221	93		
,				122194	6			24 122	194		_
AN4052A BOLT	Purchased	No			110	Each	8.0000	12	25/8	2B	
			Locatio	<u>n</u>	Loc Qty		Loc Code			0	
			ST361		8						
4				117688	6						
				120364	2						
AN6G12A BOLT	Purchased	No			110	Each	48.0000	8	8	-1B	
			<u>Locatio</u>	<u>n</u>	Loc Qty		Loc Code			0	
			ST341		48						
				121541	7						
				122204	41			12.2	204		
D3672-3 Phenolic Washer	Manufactured	No			110	Each	811.0000	322	32	28_	12/07,
			Locatio	<u>n</u>	Loc Qty		Loc Code				,
			ST060		811						e
				84361	311			843	61		
				84432	500						
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W/O:	WORK ORDER CHANGES  Approval Ap						,		
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector
		;							
Part No	:	PAR #:	Fault Categ	jory:	NCR: Yes	No <b>DQ</b> /	A:	Date: _	
	Res	solution:	Disposition	ı: <u>'</u>	_ QA: N/C Ci	osed:		Date: _	
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DATE	OTED	Description of NC		Corrective Action Section		Verific		Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Chief Eng	QC Inspector
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Work Order ID:	87027		-								
Parent Item:	D412-742-013							Start	Date: 7/10/12	Required Date: 8	/03/12
Parent Item Name:	Float Skidtube Insta	llation						Star	t Qty: 1.00	Required Qty: 1	
AN960C416L NAS	1149CO432R	Purchased	No			110	Each	0.0000	12125	32 - 5 g B	1
D3672-9 Phenolic Washer		Manufactured	No			110	Each	308.0000	8	8 JB	
				Location	<u>1</u>	Loc Qty		Loc Code		v	
				ST060		308				_	
					81763	308			8176	23	
NASIM9@0632R WASHER		Purchased	No			110	Each	183.0000	8	8 C A B	1
				Location	1	Loc Oty		Loc Code		U	
				ST297		183				_	
•					119736	2					
					120308	1			-1070	= /	
					121825	180			12/8	25	
D3672-11 Phenolic Washer		Manufactured	No			110	Each	203.0000	8	8 93	
				Location	<u>1</u>	Loc Qty		Loc Code		0	
/				ST060		203				A	
					77483	203			_ 2745	<i>3</i> 3	
MS21043-4 Nut		Purchased	No			110	Each	1,779.0000	29	29 JB	12/07
				Location	<u>n</u>	Loc Qty		Loc Code		, and the second	1
				FG		40			-	_	
					104603	40					
				ST301		739			-	_	
					119546	4				<u></u>	
					121162	295			12116	$\mathcal Z$	
					121652	440			-	_	
				ST318		1000				_	
					122141	1000					

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DATE	STEP		PR	OCEDURE CHANGE	В	у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	);		PAR #:	Fault Category:	NCR: `	res N	o <b>DQ</b> /	A:	_ Date: _	
Resolution: _		Resolution:		Disposition:	QA: N/C Closed: Da			Date: _		

NCR:			WORK ORDER NON-CONFORMANCE (NCR)											
		Description of NC		Corrective Action Section B		Verification	Approval	Approval						
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Work Order ID:	87027										
Parent Item:	D412-742-013						Start	Date: 7/10/12	J	Required Date	: 8/03/12
Parent Item Name:	Float Skidtube Installa	tion					Star	t Qty: 1.00		Required Qty	: 1.00
b3403-3 Bushing	I	Manufactured	No		110	Each	52.0000	8	8	JB	_ L
				Location	Loc Oty		Loc Code				
				ST042	52						
				85662	52			8,566	,2		
D3405±041 Lug Assembly	I	Manufactured	No		110	Each	13.0000		1	2 J.B	_ <
				Location	Loc Oty		Loc Code			/	
				ST478	13						
				62227	2						
				77000	2						
				83370	3			8337	0		
				83896	6						
D3405-043 Lug Assembly	I	Manufactured	No		110	Each	8.0000	n	1	-1B	4
				Location	Loc Oty		Loc Code			0	
				ST478	8						
				82038	1						
				83897	7			838	91		
AN4G7A Bolt	]	Purchased	No		110	Each	123.0000	Á	4	JB	
				Location	Loc Oty		Loc Code			•	
				ST356	123						
				109147	123			1091	47		
D3407-041	١	Manufactured	No		110	Each	2.0000		1. //		
Tow Ring								-138544	4 50	P-20114	12/67/1
				<b>Location</b>	Loc Qty		Loc Code	12/7/1	Ь		, ,
				ST463	2						
				82068	2						

W/O:			W	ORK ORDER CHANG	ES				,
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector
Part No	:	PAR #:	Fault Cat	egory:	NCR: Yes				
	R	esolution:	Dispositi	on:	QA: N/C	Closed:		Date: _	
NCR:			WORK ORI	DER NON-CONFORM	ANCE (NC	R)			*
DATE	STEP	Description of NC	I !A! I		tion B		cation	Approval	Approval
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	Work Order ID:	87027											
	Parent Item:	D412-742-013							Start	<b>Date:</b> 7/10/12		Required Date	e: 8/03/12
,	Parent Item Name:	Float Skidtube Insta	Illation						Star	t Qty: 1.00		Required Qty	<b>1.00</b>
	<b>D3417-3</b> Washer		Manufactured	No			110	Each	21.0000	2	2	V JB	L
6					Location		Loc Qty		Loc Code			U	
					FG		9						
	)					33519	9						
					ST042		12						
*.						80225	12			80	225	-	
(	D3456-1 Washer		Manufactured	No			110	Each	215.0000	0	1	JB	<u> </u>
					Location		Loc Oty		Loc Code			V	
					FG		7						
						25701	7						
					ST044		208						
•						80252	1			418.	76		
						81876	15						
						83584	92						
						85223	100						
6	AN3C37A BOLT		Purchased	No			110	Each	154.0000		1	JB	
U					Location		Loc Qty		Loc Code			0	
					ST324		50						``
	•					122204	50						
					ST354		104						
						116874	11						
						117010	2						
~						120422	3						
:						121068	36			1210	<u>68</u>		
`{ }·						121584	2			~			
./						121585	50						
<u>'</u> .()	ANSC40A BOLT		Purchased	No			110	Each	20.0000	1	1	JB	12/07/10
					Location		Loc Oty		Loc Code				
					ST354		20						
						114442	20			114	442	-	
	L.b. 10 12 7.09.2	7 41 (					Docket Drint						Dage 7

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DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	•	PAR #:	Fault Categ	ory:	_ NCR: Yes	Yes No DQA: Date:					
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NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR	)					
DATE	STEP	Description of NC		Corrective Action Secti		Verific	ation	Approval	Approval		
DATE	SIEP	Section A	Initial Action Descrip Chief Eng Chief Eng		Sign & Date	Secti		Chief Eng	QC Inspector		
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Page 8

Work Order ID: Parent Item:	87027 D412-742-013							Start	t <b>Date:</b> 7/10/12		Required Date:	: 8/03/12
Parent Item Name:	Float Skidtube Insta	allation						Star	t Qty: 1.00		Required Qty:	: 1.00
AN3CTIA BOLL		Purchased	No			110	Each	211.0000	U	1	JB	
•				<b>Location</b>		Loc Qty		Loc Code				
				FG		4						
				103	324	4						
\				ST354		207			12/01	3		
1				121	013	26						
				121		80			<del></del> .	_		
				121		1						
{				122	241	100						
ANS G42A BOLT		Purchased	No			110	Each	69.0000	0	1	~ JB	
				<b>Location</b>		Loc Qty		Loc Code				
				ST354		69						
				106	176	1						
				120	464	1						
1				121		17			12/10:	<u>3</u>		
				122	241	50						
<b>in3G43A</b> Bolt		Purchased	No			110	Each	61.0000	A	4	JB	
				Location		Loc Oty		Loc Code				
				ST354		61						
				114	455	2			<del></del>			
				119		1						
				120		58			12046	, <u>Ş</u>		
AN3C46A BOLT		Purchased	No			110	Each	51.0000	5	5	JB	12/07//
				Location		Loc Qty		Loc Code			V	, ,
				ST355		51						•
				120	447	3			-			
				120		48			1222	04		

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W/O:			WC	ORK ORDER CHANG	GES				,
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Part No		PAR #:	Fault Cate	gory:	NCR: Yes	No DQ			
	Re	solution:	Dispositio	n:	QA: N/C C	losed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NCI	<b>R</b> )		·	
DATE	STEP	Description of NC			etion B	Verifi	cation	Approval	Approval
DAIL	J.L.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign o		ion C	Chief Eng	QC Inspector
		,							
							- 11 <u></u>		
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**Picklist Print** Page 9 • July-10-12 7:08:37 AM 87027 Work Order ID: D412-742-013 **Start Date: 7/10/12** Required Date: 8/03/12 Parent Item: Parent Item Name: Float Skidtube Installation Start Qty: 1.00 Required Qty: 1.00 AN960C10L NAS1149C0332R No 110 Each 21.0000 Purchased washer Location Loc Oty Loc Code ST 21 107534 21 MS21043-3 110 Each 1,096.0000 No Purchased Loc Qty Loc Code Location FG 72 103691 72 ST301 1024 118077 2 118614 12

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W/O:		WORK ORDER CHANGES												
DATE	STEP	PROC	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
							-							
				142										
		4												
Part No	:	PAR #:	_ Fault Cat	tegory:	NCR: Yes	No DQ	Date: _							
	R	esolution:	Dispositi	ion: '	QA: N/C CI	osed:		Date: _						
NCR:		W	ORK ORI	DER NON-CONFORMA	NCE (NCF	R)								
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section  Action Description  Chief Eng	Sign 8	Sign & Section C			Approval QC Inspector					
		*												
	97													
									·					

#### 5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

item	Qty -013	Qty -043	Part Number	Description
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION
			ID412-742-043	FLOAT SKIDTUBE
			the same of the same of	
		1	D3391-043	412 FLOAT SKIDTUBE
1		*24	*AN3C4A	*BOLT
3		*10	*AN3C6A	*BOLT
4		*4	*AN3C7A	*BOLT
5		*38	*AN960C10L	*WASHER
21		*1	*D4095-041	*WEARSHOE (REPLACES D3564-1)
22		*1	*D4095-043	*WEARSHOE (REPLACES D3564-3)
23		*1	*D4095-045	*WEARSHOE (REPLACES D3564-5)
10		*1	*D3391-021	*412 FORWARD TUBE
11		**1	**D3401-041	**TOW CAP
12A		**10	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB166)
13		**10	**AN3C4A	**BOLT
14A		**4	**D3672-1	**WASHER (REPLACES NAS1515H3L)
14B		**10	**AN960C10L	**WASHER
24		**1	**D4095-051	**WEARSHOE (REPLACES D3564-13)
20		*1	*D3391-023	*412 MID TUBE
28		**20	**AELS-1032-130	**INSERT (REPLACES NAS1330S3KB116)
30		*1	*D3391-025	*412 AFT TUBE
25		**1	*D4095-049	**WEARPAD (REPLACES D3537-1)
26		**1	*D4095-047	**WEARPAD (REPLACES D3537-7)
31		**1	**D2646	**AFT CAP
32		**14	**AELS-1032-130	**INSERT
36		**8	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB366)
37A		**6	**AN3C4A	**BOLT
37B		**4	**AN3C5A	**BOLT
38A		**2	**D3672-1	**WASHER (REPLACES NAS1515H3L)
38B		**10	**AN960C10L	**WASHER

(CONTINUED ON PAGE 20)

(CONTINUED FROM PAGE 19)

(CONTINUED FROM PAGE 19)					
item	Qty -013	Qty 043_	Part Number	Description	
40	/ 1		D2571 /	SADDLE, FWD OUTSIDE	
41	7 1		D2572 >	SADDLE, FWD INSIDE	
42	1		D2573 >	SADDLE, AFT OUTSIDE	
43	7 1		D2574	SADDLE, AFT INSIDE	
44	1 2		D2876 /	SADDLE SPACER	
45	72		D2877/	SADDLE SPACER	
46A	8		D3403-1 4	BUSHING	
46B	7 8		D3403-5 /	BUSHING	
47A	7 4	Man age of	D2747	SET SCREW	
47B (	2 2		D3533-1	SET SCREW	
48	2 16		AN4C6A	BOLT	
49A	7 4		AN4C52A	BOLT	
49B *	4		AN4C53A	BOLT	
50	, 8	evine 3.	AN6C12A	BOLT	
51A	32		-D3672-3*	WASHER (REPLACES NAS1515H4L)	
51B	32		-AN960C416L7	WASHER	
52A 4	L_8_		D3672-9-	WASHER (REPLACES NAS1515H6L)	
52B	8		AN960C616L	WASHER	
53 4	. 8		_D3672-11	WASHER (REPLACES NAS1515H7L)	
54	24		MS21043-4 /	NUT	
55 2	4		-AN4C7A >	BOLT	
56	2		D3591-1	BUSHING	
			<u> </u>		
60	/ 8		D3403-3 Z	BUSHING	
61	7 1	Am-13	D3405-041	GHW LUG	
62	-21	· · · · · · · · · · · · · · · · · · ·	D3405-043	GHW LUG	
63	1.4	2.04 FM (0.014)	AN4C47A	BOLT	
64	4		-MS21043-4	NUT	
	·				
70	1		D3407-041	TOW RING	
71	7 2		D3417-3 Z	WASHER	
72	71		MS21043-4	NUT	
73	7 1		_D3456-1	WASHER	
		1			
91	1 1	T	AN3C37A 4	BOLT	
92	/1		-AN3C40A	BOLT	
93	11		AN3C41A	BOLT	
94	1 1		-AN3C42A	BOLT	
95	1 4		AN3C43A 2	BOLT	
97	- 5		-AN3C46A	BOLT	
99	126	1	AN960C10L 7	WASHER	
100	/13_		- MS21043-3	NUT	

\*DENOTES PART IS INCLUDED WITH D3391-043 ASSEMBLY ABOVE \*\*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE